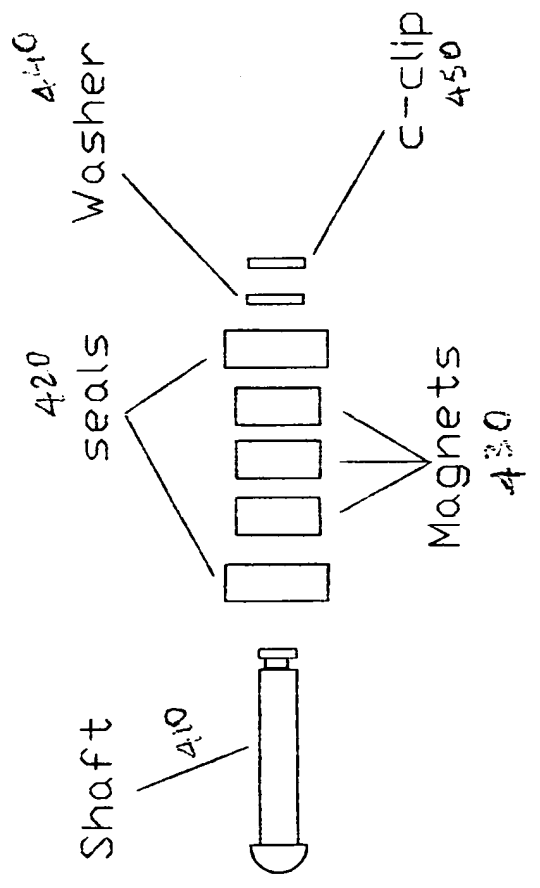
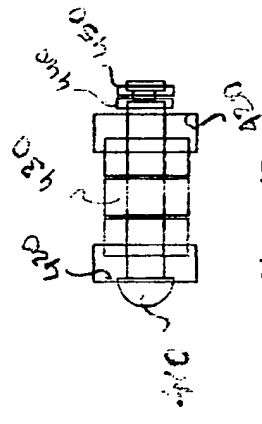






<p>Piston Assemble Instructions</p> <p>Place the piston components onto the shaft, with the seals on open sides facing the magnets. Clip on the c-clip to hold the assembly together.</p>	 <p>Fig. 4A</p>
<p>Drawing #: 4 Date: 10/14/01</p>	 <p>Fig. 4B</p>

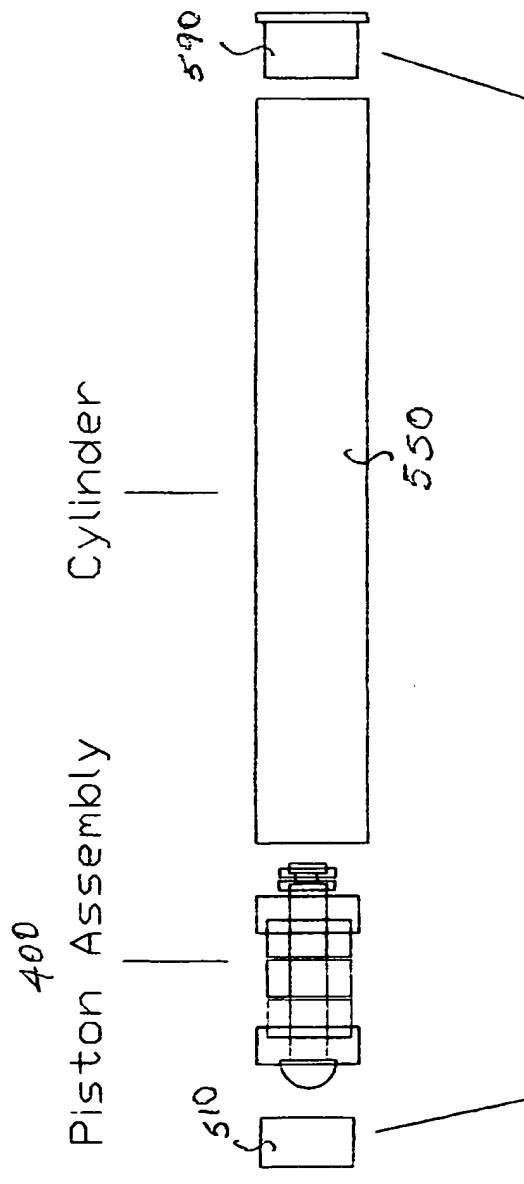
<p data-bbox="186 315 332 630">Cylinder Assemble Instructions</p> <p data-bbox="381 294 828 640">Press the end cap into one end of the cylinder. Insert the piston. Press the collet into the other end.</p>	 <p>The diagram shows a horizontal assembly. On the left is a rectangular block labeled '400' with a vertical line pointing to it. To its right is a piston assembly labeled 'Piston Assembly' with a vertical line pointing to it. Further right is a long rectangular block labeled 'Cylinder' with a vertical line pointing to it. To the left of the cylinder is a small rectangular block labeled '510' with a vertical line pointing to it. To the right of the cylinder is a small rectangular block labeled '590' with a vertical line pointing to it. Below the cylinder is a long rectangular block labeled '550' with a vertical line pointing to it. To the right of the cylinder is a small rectangular block labeled 'Collate' with a vertical line pointing to it. To the right of the cylinder is a small rectangular block labeled 'End Cap' with a vertical line pointing to it. A large arrow labeled '560' points from the bottom right towards the center of the assembly.</p>	<p data-bbox="1071 315 1169 630">Drawing #: 5 Date: 10/17/01</p>
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FIG. 5

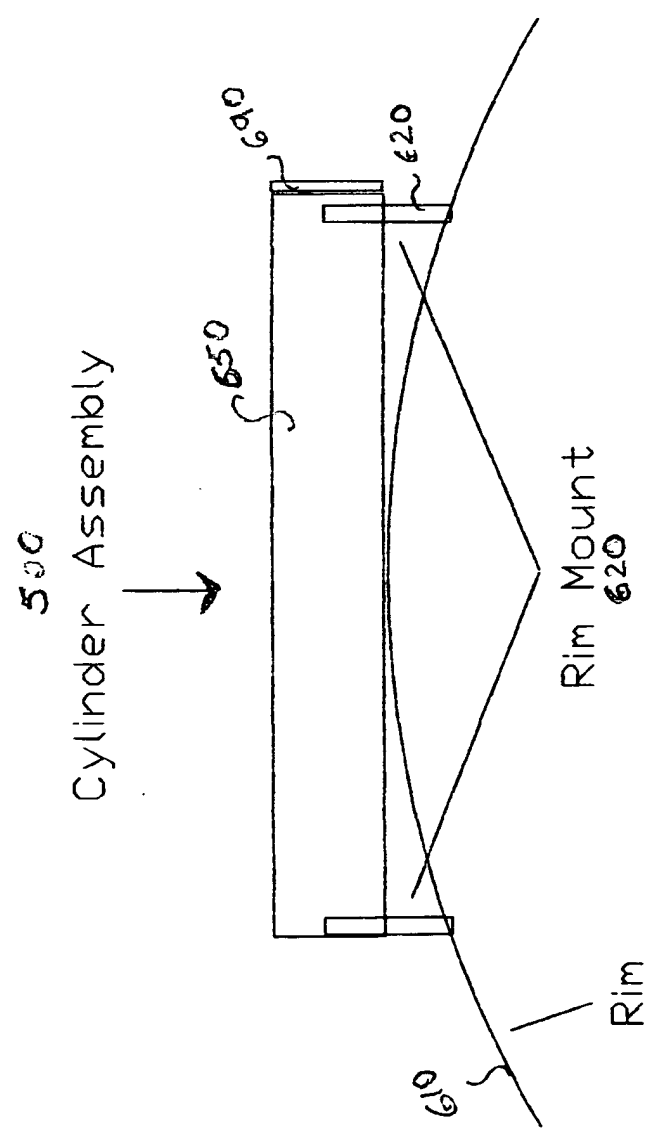
 <p>The diagram shows a cross-section of a cylinder assembly. A central rectangular block is labeled 500. An arrow points from this block to a label 'Cylinder Assembly'. To the right of the block, a curved line is labeled 610. Above the block, a horizontal line is labeled 650. To the right of the block, a vertical line is labeled 620. Below the block, a horizontal line is labeled 620. The entire assembly is labeled 'Rim Mount'.</p>	<p>Rim Assemble Instructions</p> <p>Epoxy the Cylinder mounts to the cylinder. Epoxy the Cylinder Assembly to the Rim Mounts, and the Rim.</p> <p>Drawing #: 6 Date: 10/17/01</p>
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FIG. 6